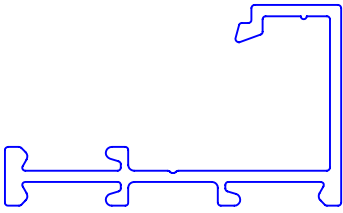


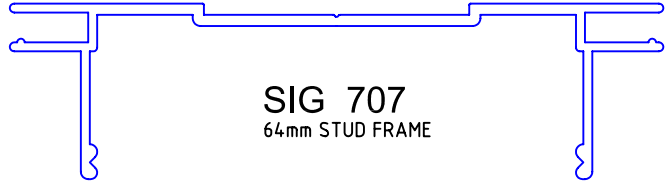


ASSEMBLY DETAILS

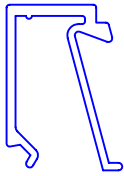
700 SERIES



SIG 701
FRAME



SIG 707
64mm STUD FRAME



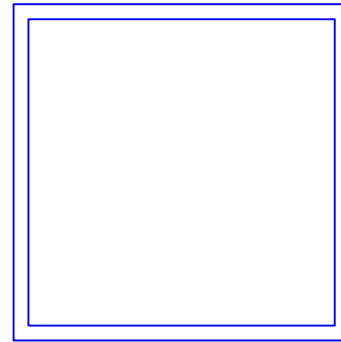
SIG 702
BEAD



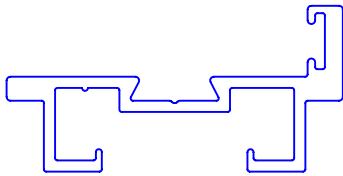
SIG 708
TRIM
TO SUIT 13mm BOARD



SIG 703
COVER



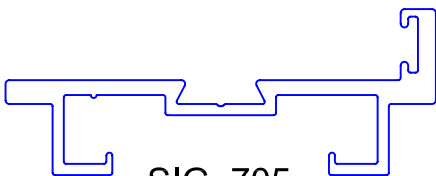
SIG 712
HOLLOW TUBE
45mm SHS



SIG 704
35mm D00R



SIG 713
TRIM
25mm X 3mm



SIG 705
45mm D00R



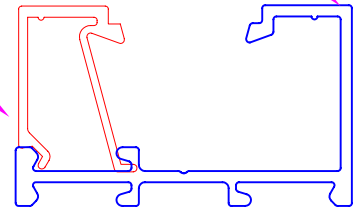
SIG 714
TRIM
25mm X 1.6mm

700 SERIES



SIG 701

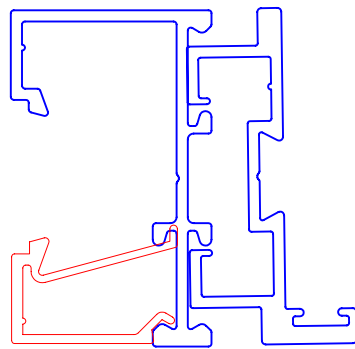
SIG 702



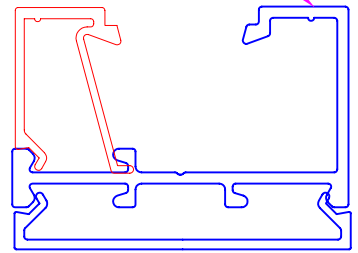
SIG 704

SIG 701

SIG 702



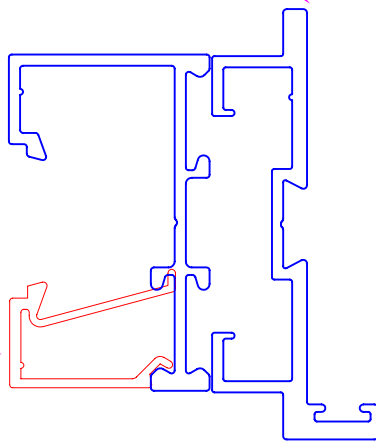
SIG 701



SIG 705

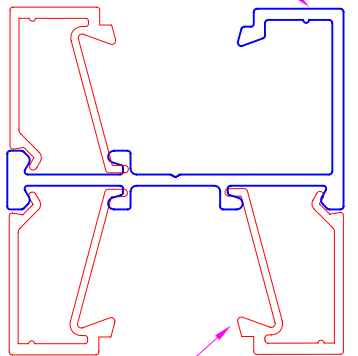
SIG 701

SIG 702



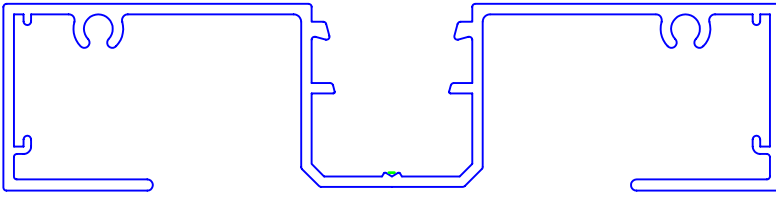
SIG 703

SIG 701

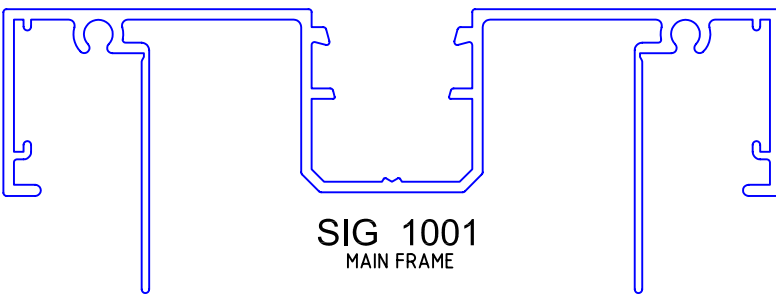


SIG 702

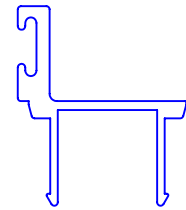
1000 SERIES



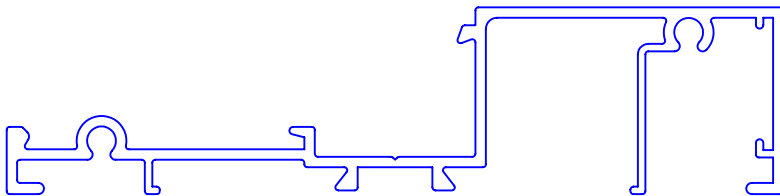
SIG 1000
MAIN FRAME



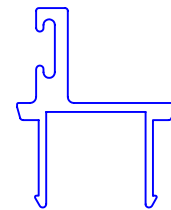
SIG 1001
MAIN FRAME



SIG 1035
35mm DOOR STOP



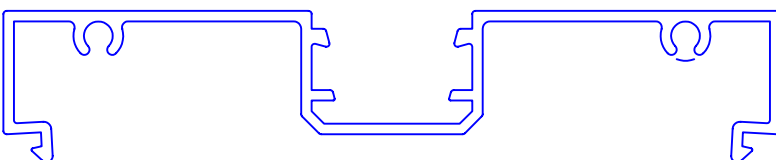
SIG 1002
SILL / TRANSOM



SIG 1040
40mm DOOR STOP

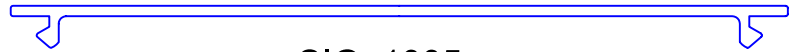


SIG 1003
GLAZING BEAD



SIG 1004
TRANSOM

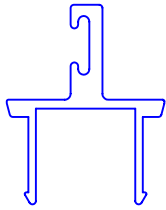
1000 SERIES



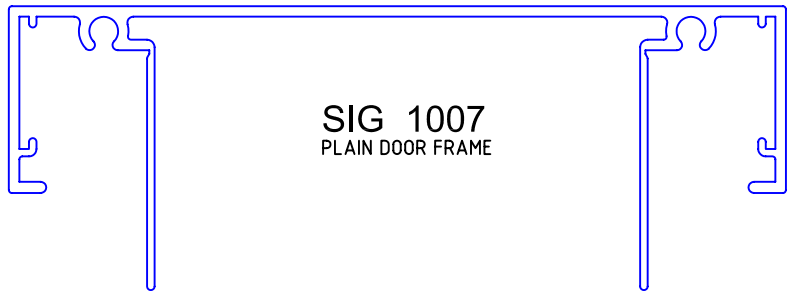
SIG 1005
FLAT FILLER



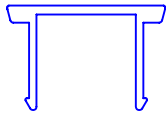
SIG 1006
SHADOWLINE HEAD



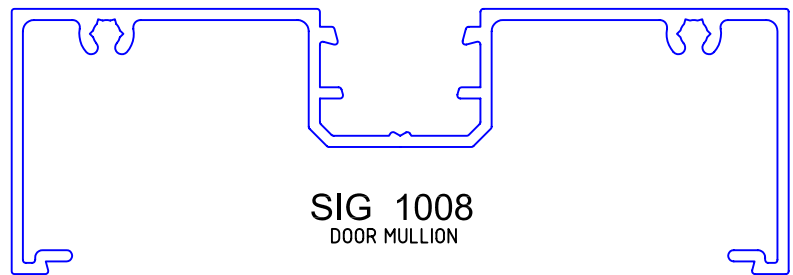
SIG 1045
45mm DOOR STOP



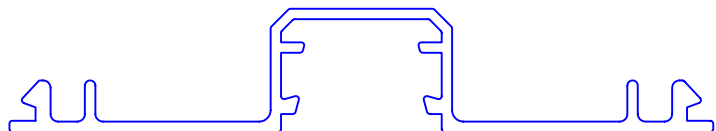
SIG 1007
PLAIN DOOR FRAME



SIG 1050
FLAT POCKET FILLER

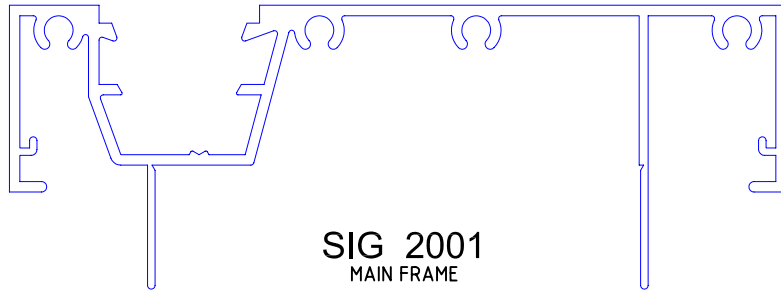


SIG 1008
DOOR MULLION

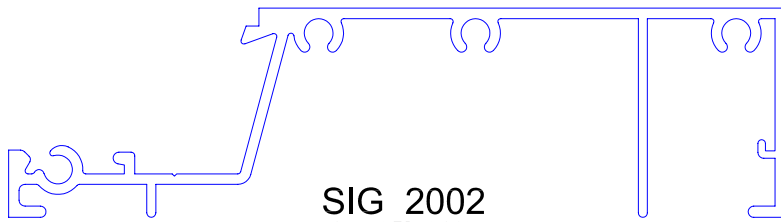


SIG 1009
GLAZING ADAPTOR

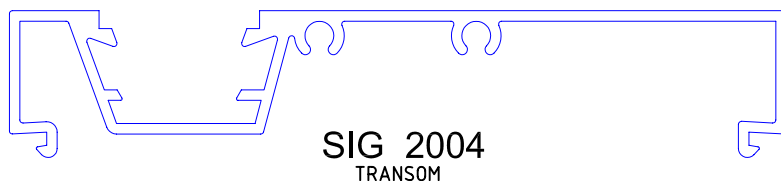
2000 SERIES



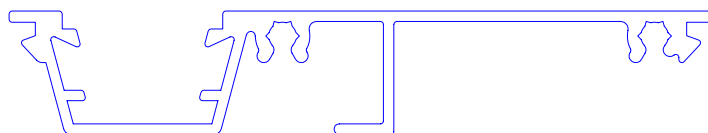
SIG 2001
MAIN FRAME



SIG 2002
SILL / TRANSOM

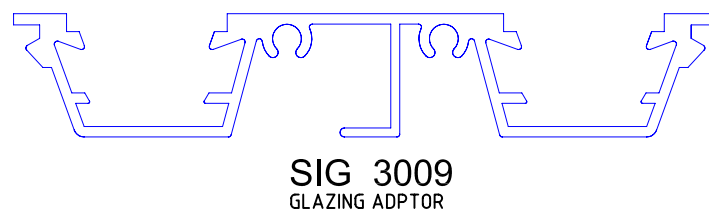
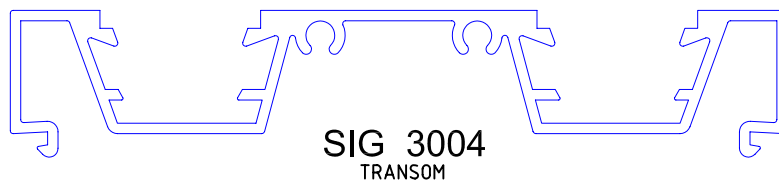
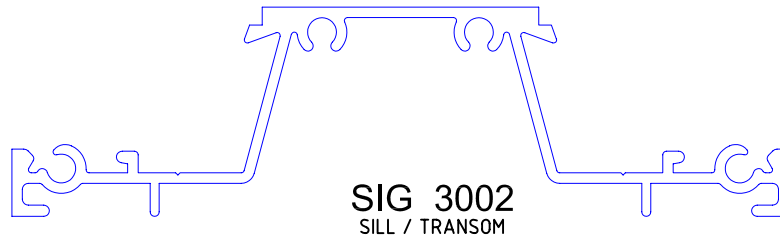
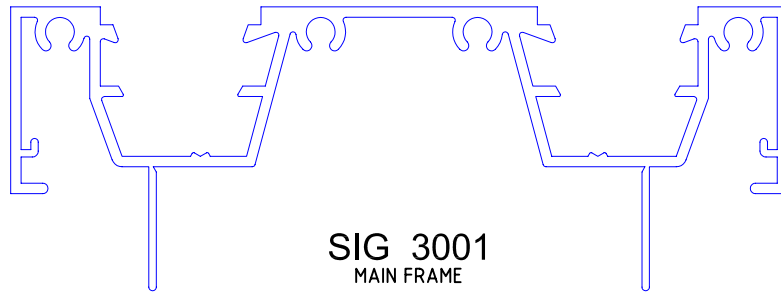


SIG 2004
TRANSOM

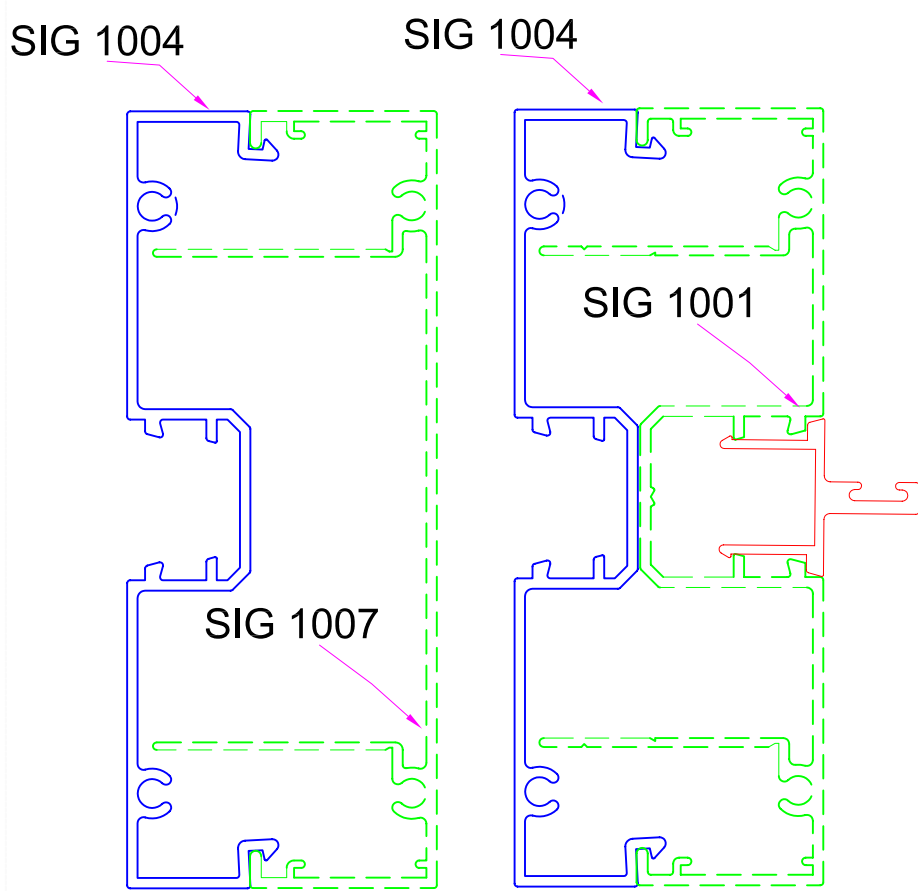


SIG 2009
GLAZING ADPTOR

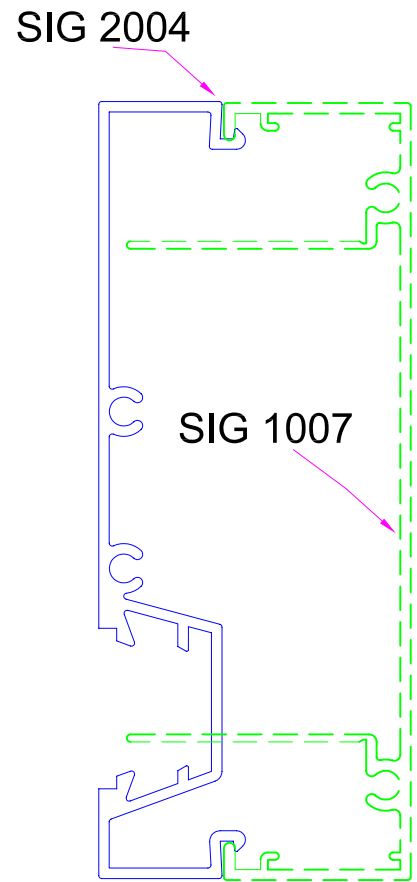
3000 SERIES



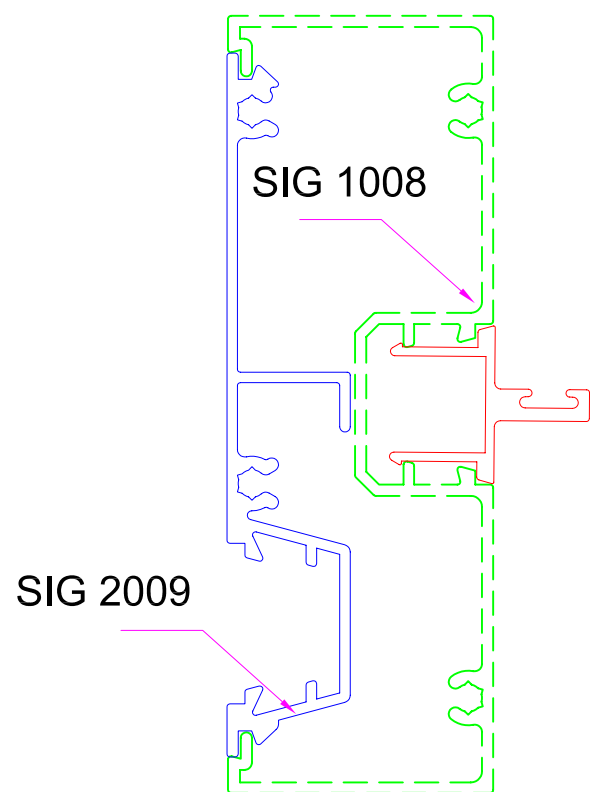
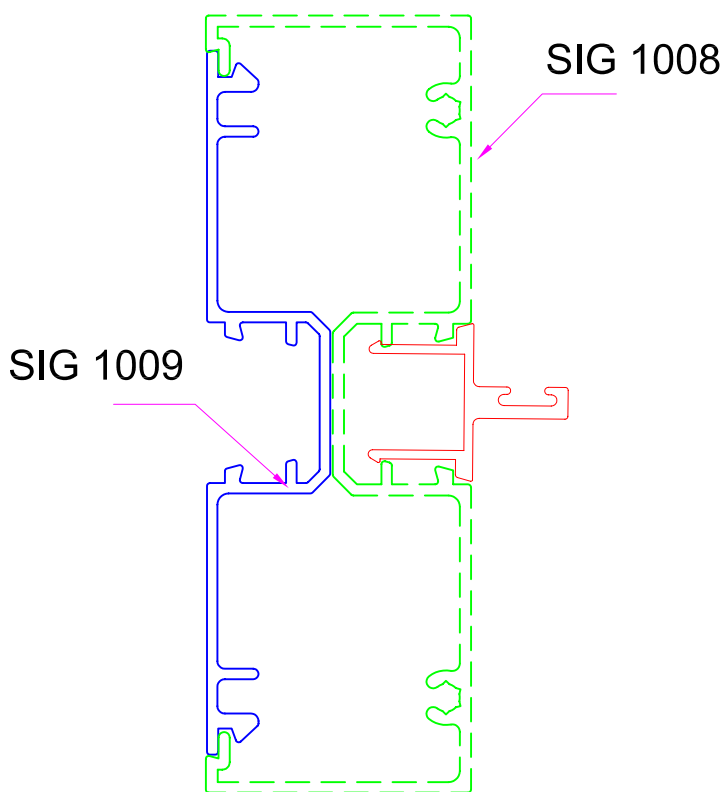
DOOR MULLION ASSEMBLY DETAILS



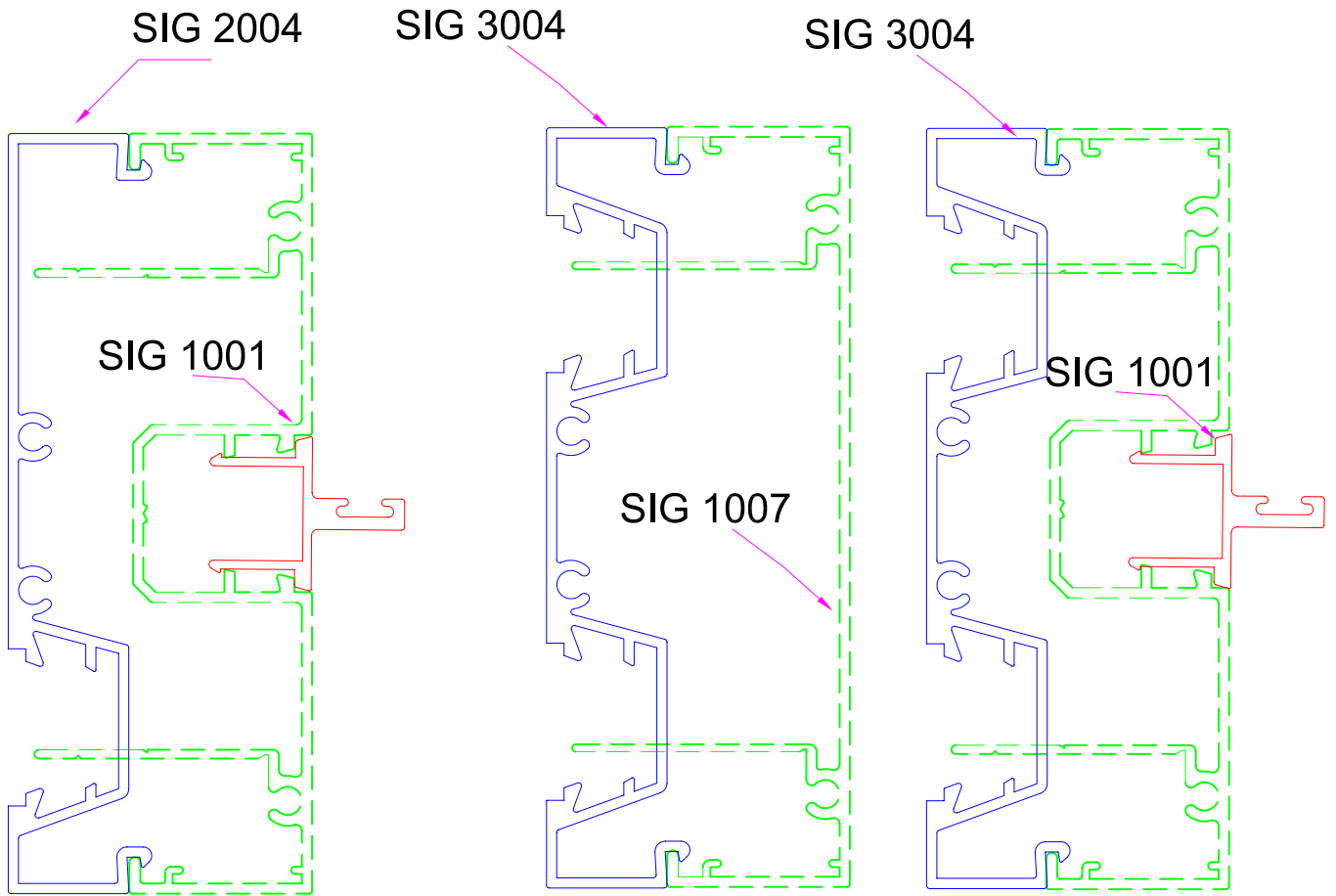
CENTRE GLAZED



FRONT

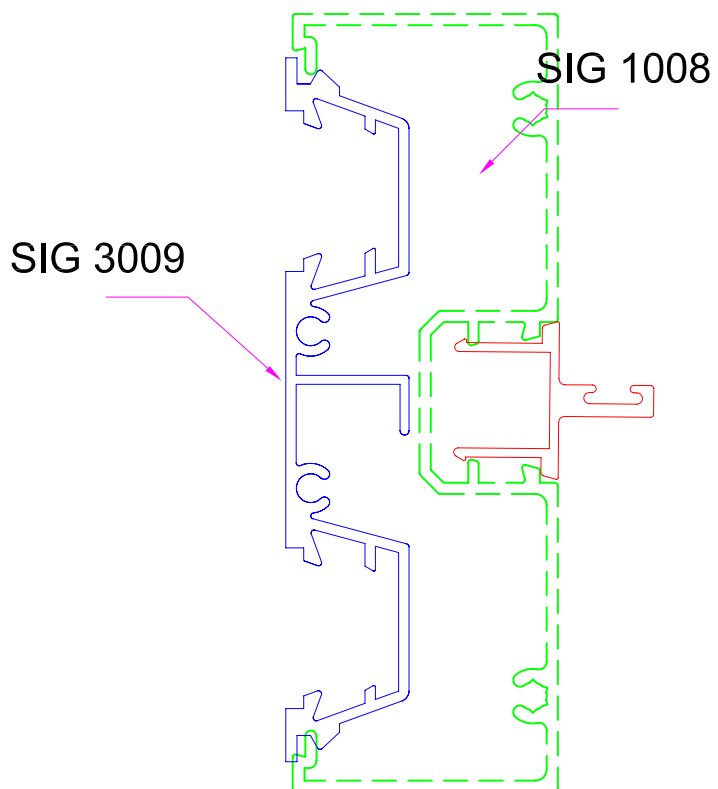


DOOR MULLION ASSEMBLY DETAILS



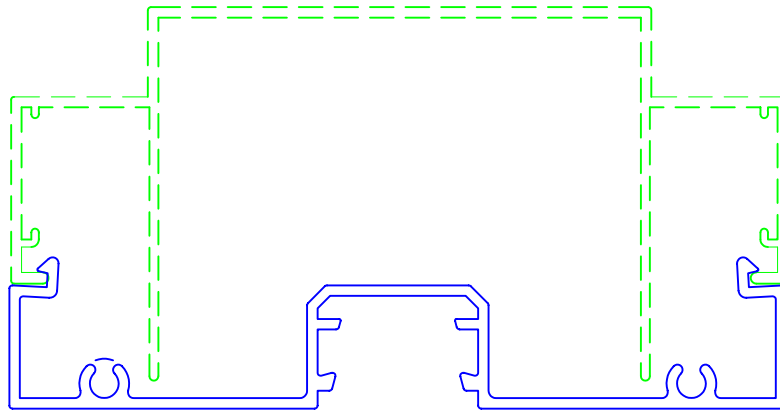
GLAZED

DOUBLE GLAZED



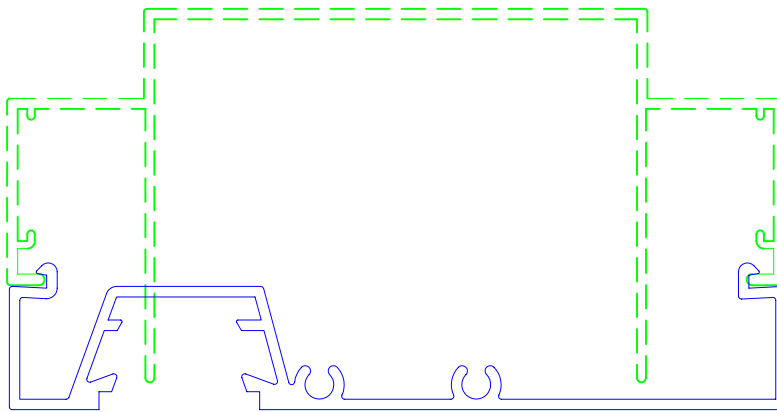
ASSEMBLY DETAILS

SIG 1006



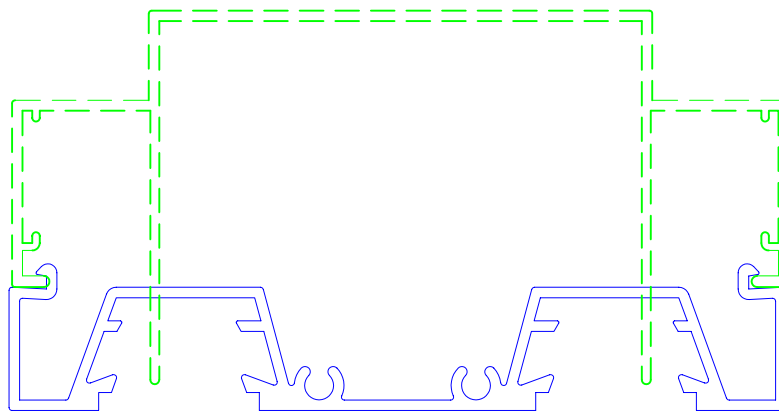
SIG 1004

SIG 1006



SIG 2004

SIG 1006



SIG 3004

ASSEMBLY DETAILS

